

Recommended Tightening Torque for Clamping Screw

Tool type/size	Thread	Key item No	Key designation	Screw / nut	Item No.	Recommended torque [ft / lbs]
SEM 3/4"	3/8"x24 UNF-2A		HEX KEY 1/4"	SCREW 3/8-24 SEM 3/4"	4502348	45
SEM 1"	1/2"x20 UNF-2A	7000046	HW 5/16"	SCREW 1/2-20X7/8 SEM 1"	3301148	60
SEM 1-1/4"	5/8"x18 UNF-2A	7000046	HW 5/16"	SCREW 5/8-18X1 SEM 1-1/4	3301149	70
SEM 1-1/2"	3/4"x16 UNF-2A		HEX KEY 1/2"	SCREW 3/4-16 SEM 1-1/2	4502352	75
SEM 2"	1"x14 UNS-2A		HEX KEY 1/2"	SCREW 1-14X1-1/4 SEM 2	3301151	100